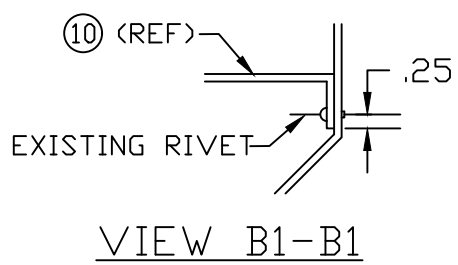


-1 INSTALLATION (SHOWN)
-2 INSTALLATION SIMILAR EXCEPT
(29) BOLT (REF) LOCATION IN MOUNTING BRACKET

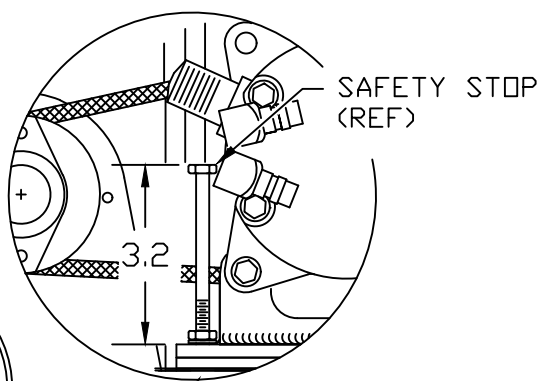
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PROTO
N/C

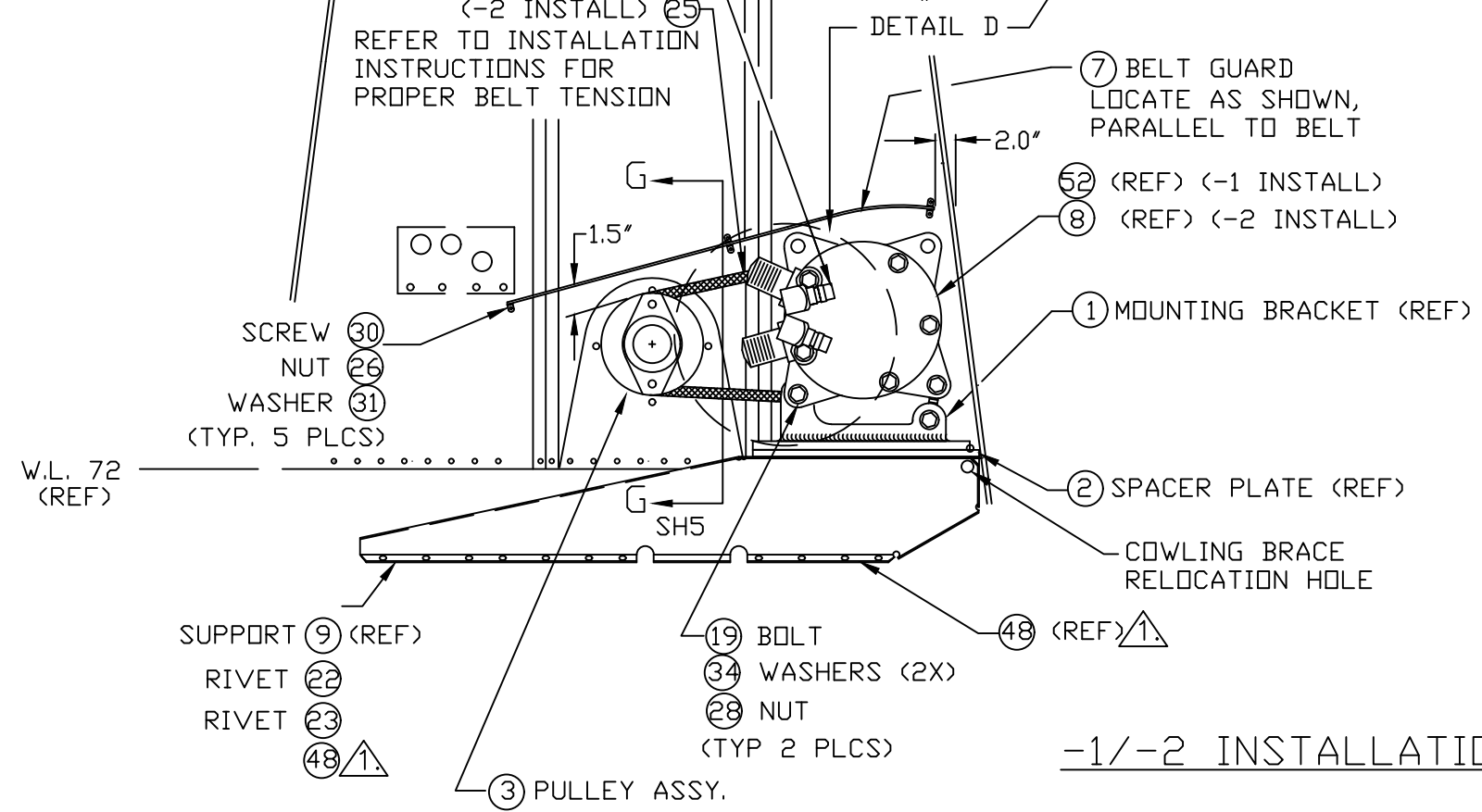
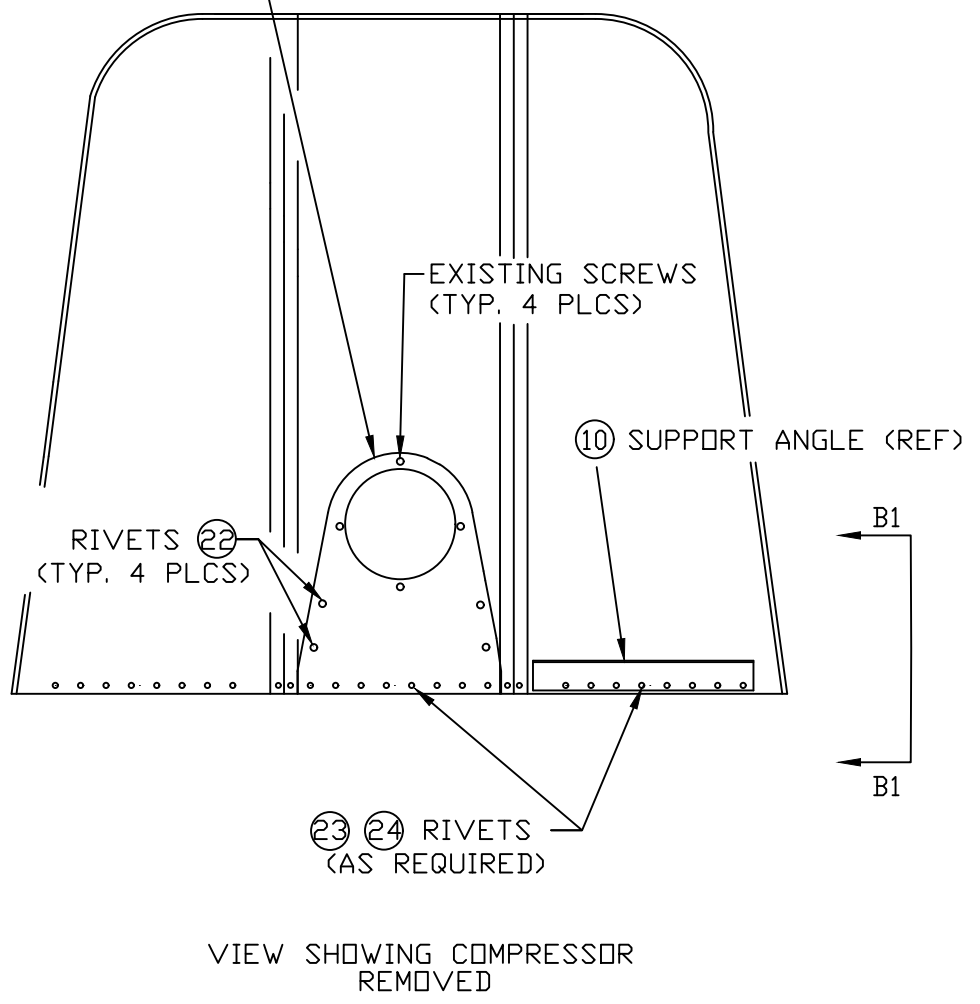
Paravion® ✓Technology Inc.		TITLE COMPRESSOR INSTALLATION 206A,B			DRAWING NO. 206AC-310		
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		DJSH	PR	LS	09/15/93	J	
.X = ± .1		ECO					
.XX = ± .05		DO NOT SCALE DRAWING				SHEET	
.XXX = ± .010							
ANGLES = ± 1°		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				3 OF 9	



LOCATE ⑪ DOUBLER USING
EXISTING FASTENERS. DRILL
EXISTING RIVETS OUT. INSTALL
⑫ RIVETS AND ⑬ RIVETS
AS REQUIRED



NOTE POSITION OF
COMPRESSOR PORTS
W.L. 90.86
(REF)
(-1 INSTALL) ⑤③
(-2 INSTALL) ⑤⑤
REFER TO INSTALLATION
INSTRUCTIONS FOR
PROPER BELT TENSION



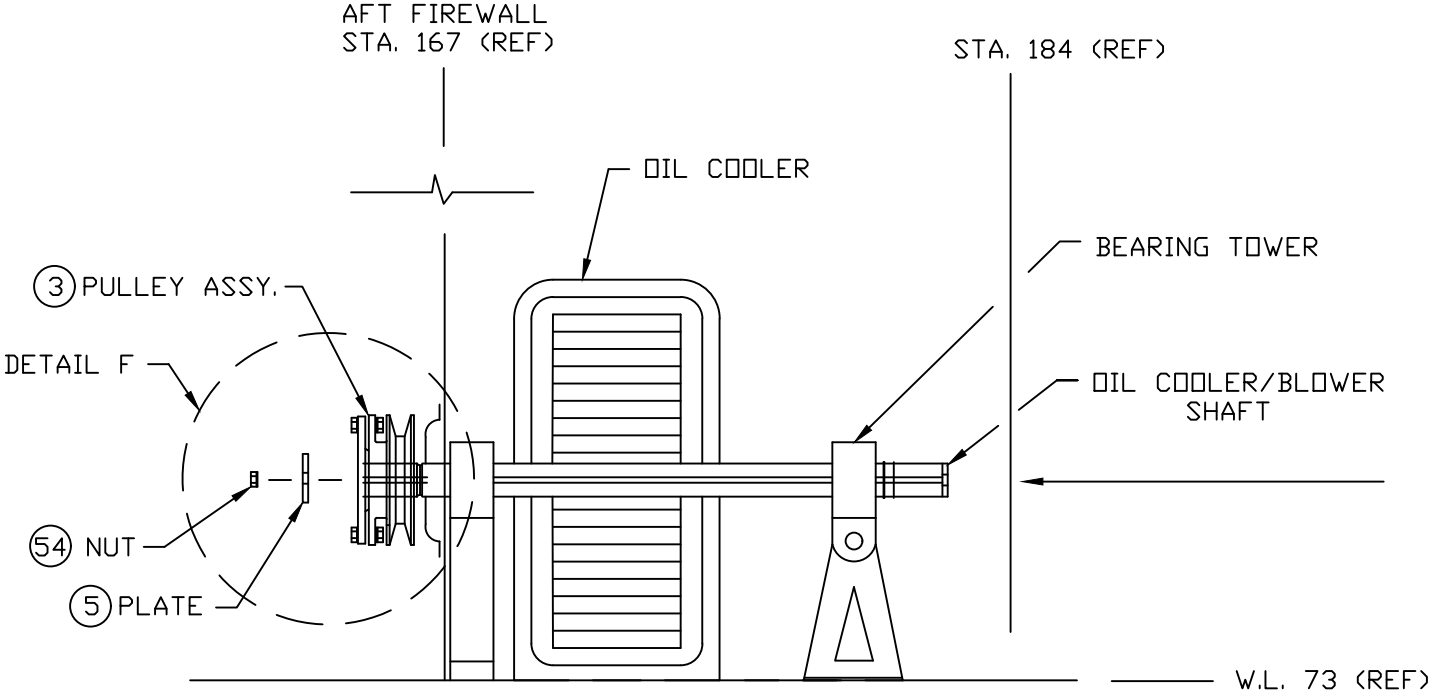
-1/-2 INSTALLATION

SECTION C-C
VIEWING AFT SH2

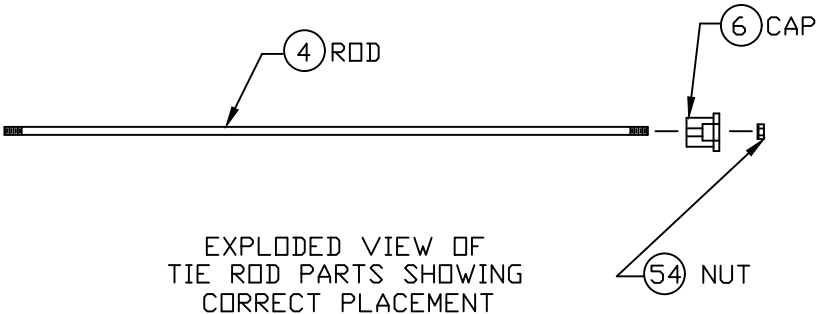
-CONFIDENTIAL INFORMATION-
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PROTO
N/C

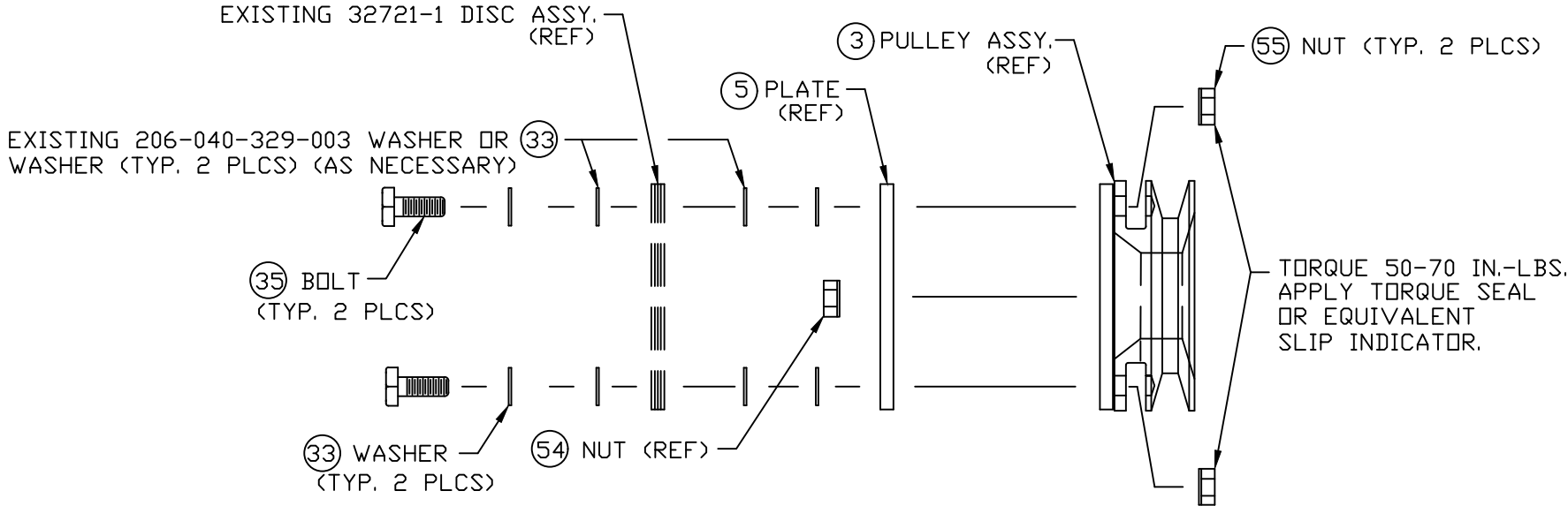
Paravion® Technology Inc.		TITLE COMPRESSOR INSTALLATION 206A,B		DRAWING NO. 206AC-310		
DIMENSIONS IN INCHES		DRAWN BY DJSH	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93	REV J
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
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.XX = ± .05						
.XXX = ± .010						
ANGLES = ± 1°						



SECTION G-G SH4



TIE ROD IS ASSEMBLED INSIDE HOLLOW CORE OF OIL COOLER/BLOWER SHAFT.



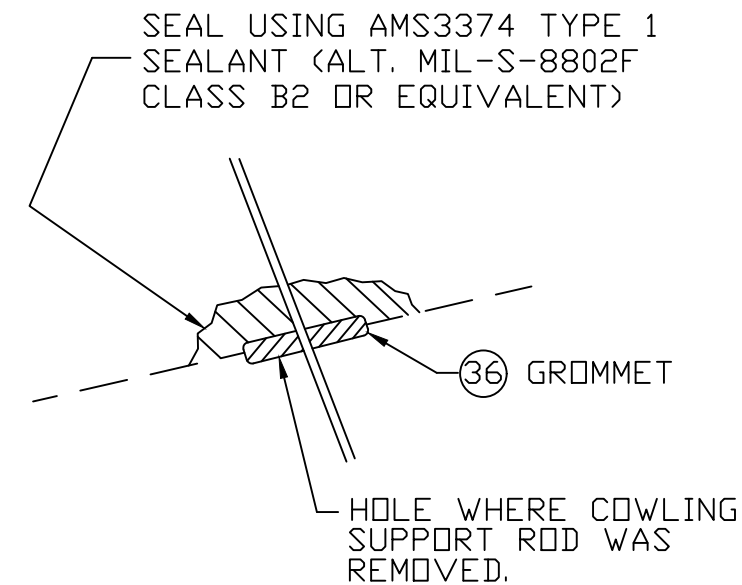
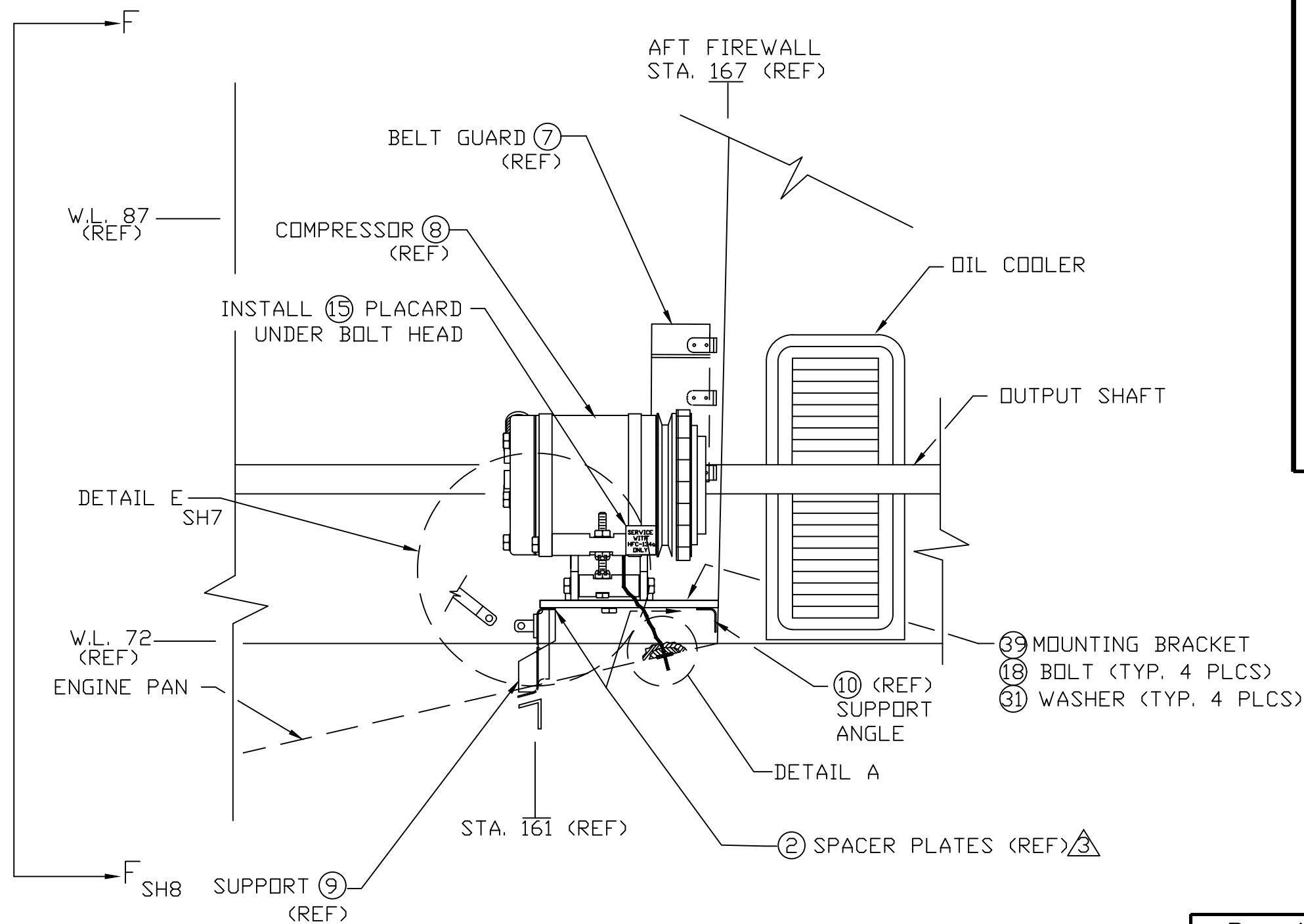
DETAIL F

-1/-2 INSTALLATION

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PROTO
N/C

Paravion® ✓Technology Inc.		TITLE COMPRESSOR INSTALLATION 206A,B			DRAWING NO. 206AC-310		
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		RHSM	PR	LS	09/15/93	J	
.X = ± .1		ECO					
.XX = ± .05		DO NOT SCALE DRAWING				SHEET	
.XXX = ± .010							
ANGLES = ± 1°		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				5 OF 9	



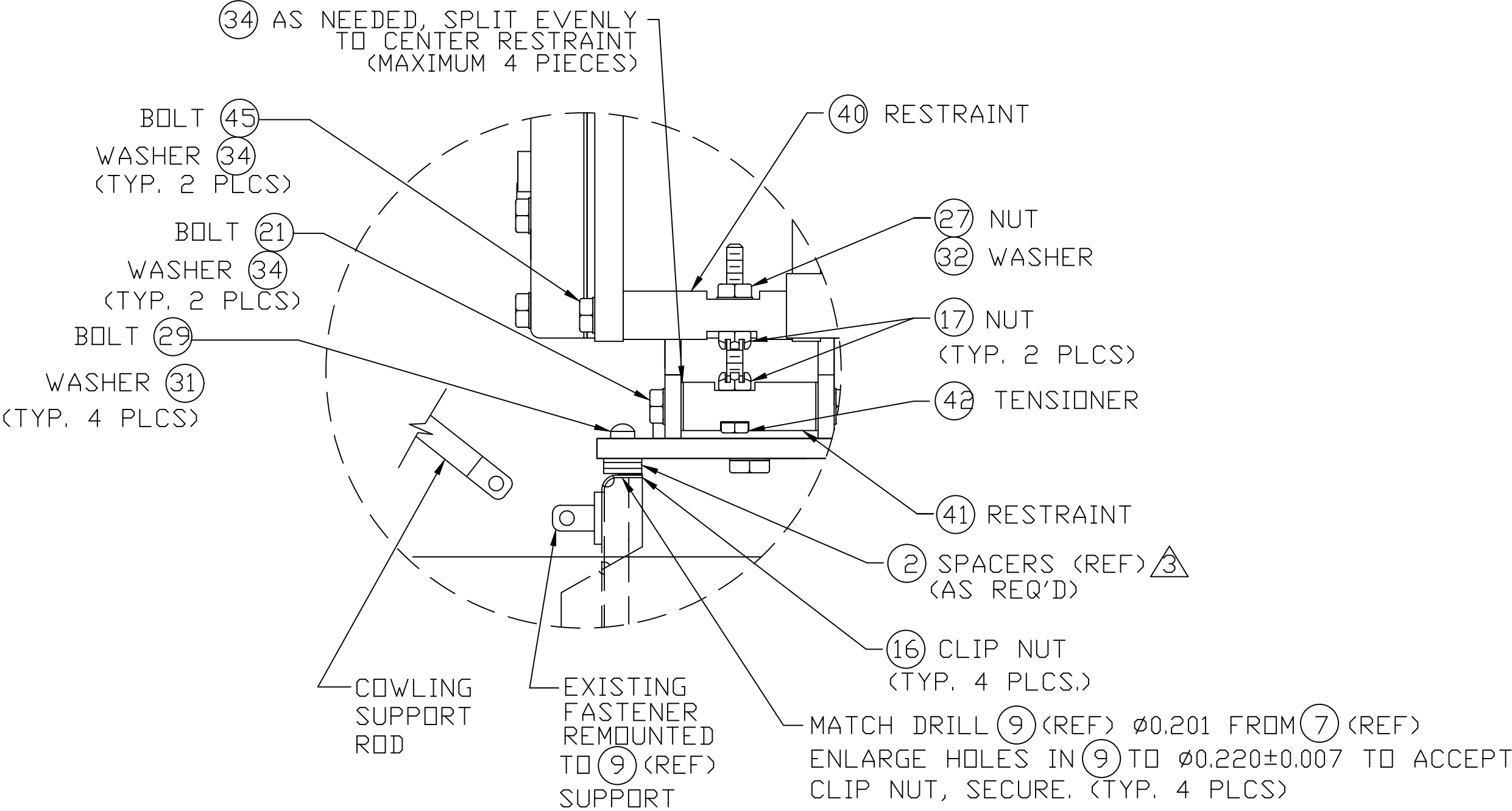
DETAIL A

-3 INSTALLATION

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PROTO
N/C

<div>Paravion® Technology Inc.</div> <div>DIMENSIONS IN INCHES</div> <div>TOLERANCES EXCEPT WHERE NOTED:</div> <div>.X = ± .1 .XX = ± .05 .XXX = ± .010</div> <div>ANGLES = ± 1°</div>	TITLE COMPRESSOR INSTALLATION 206A,B			DRAWING NO. 206AC-310		
	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
	RHSM	PR	LS	09/15/93	J	
	ECO					
	DO NOT SCALE DRAWING				SHEET	
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-3 INSTALLATION

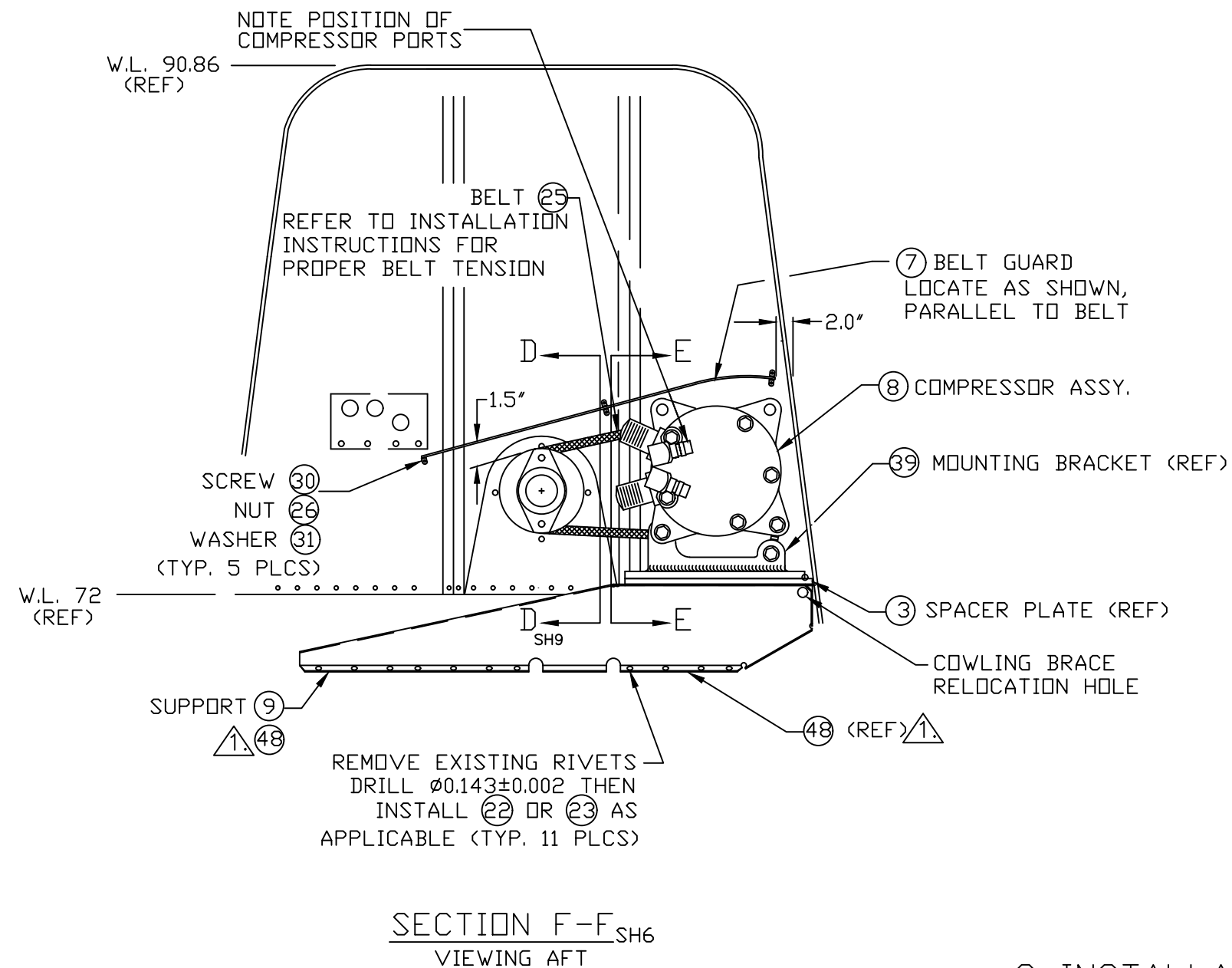
DETAIL E SH6

-CONFIDENTIAL INFORMATION-
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FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

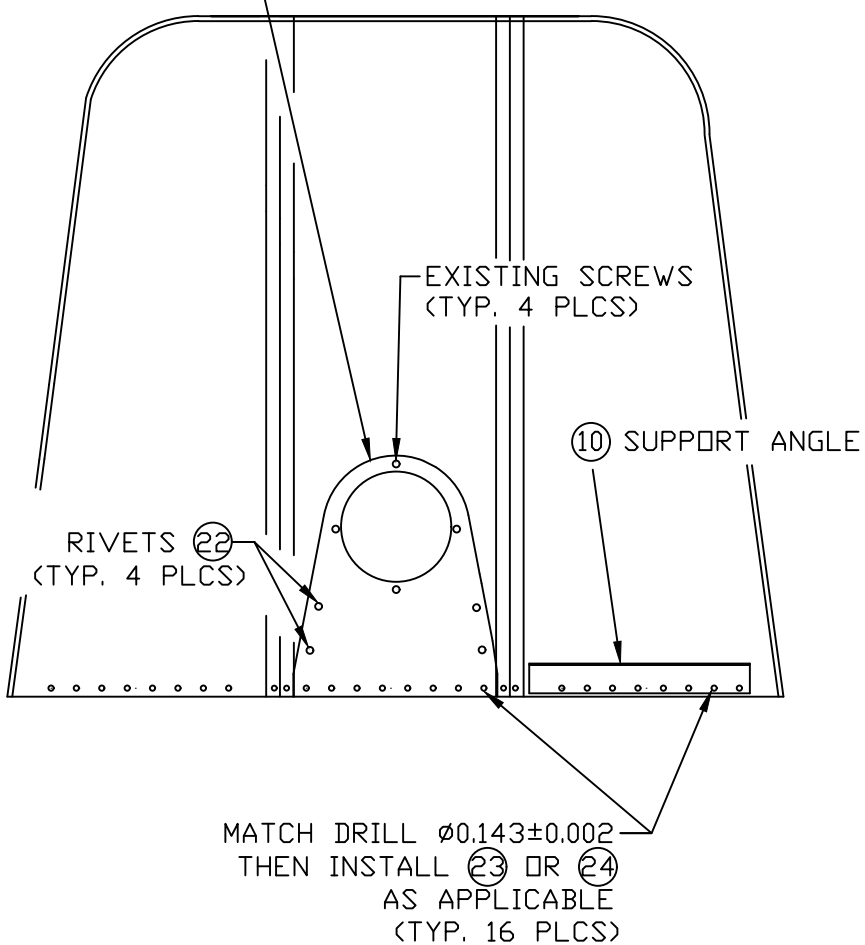
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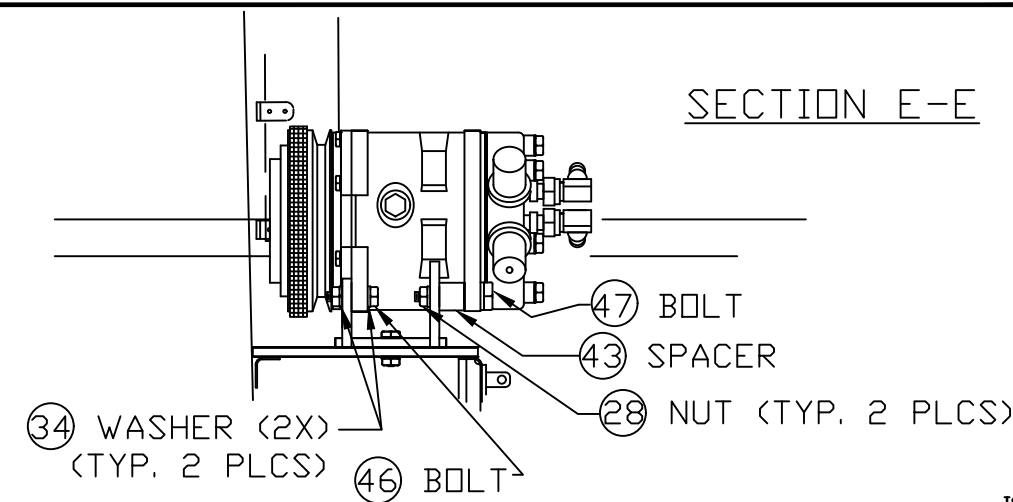
✓ Paravion® Technology Inc.	TITLE COMPRESSOR INSTALLATION 206A,B			DRAWING NO. 206AC-310		
	DIMENSIONS IN INCHES					
TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
	DJSH	PR	LS	09/15/93	J	
	ECO					
	DO NOT SCALE DRAWING				SHEET	
© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					7 OF 9	



LOCATE 11 DOUBLER USING
EXISTING FASTENERS. REMOVE
EXISTING RIVETS.



-3 INSTALLATION

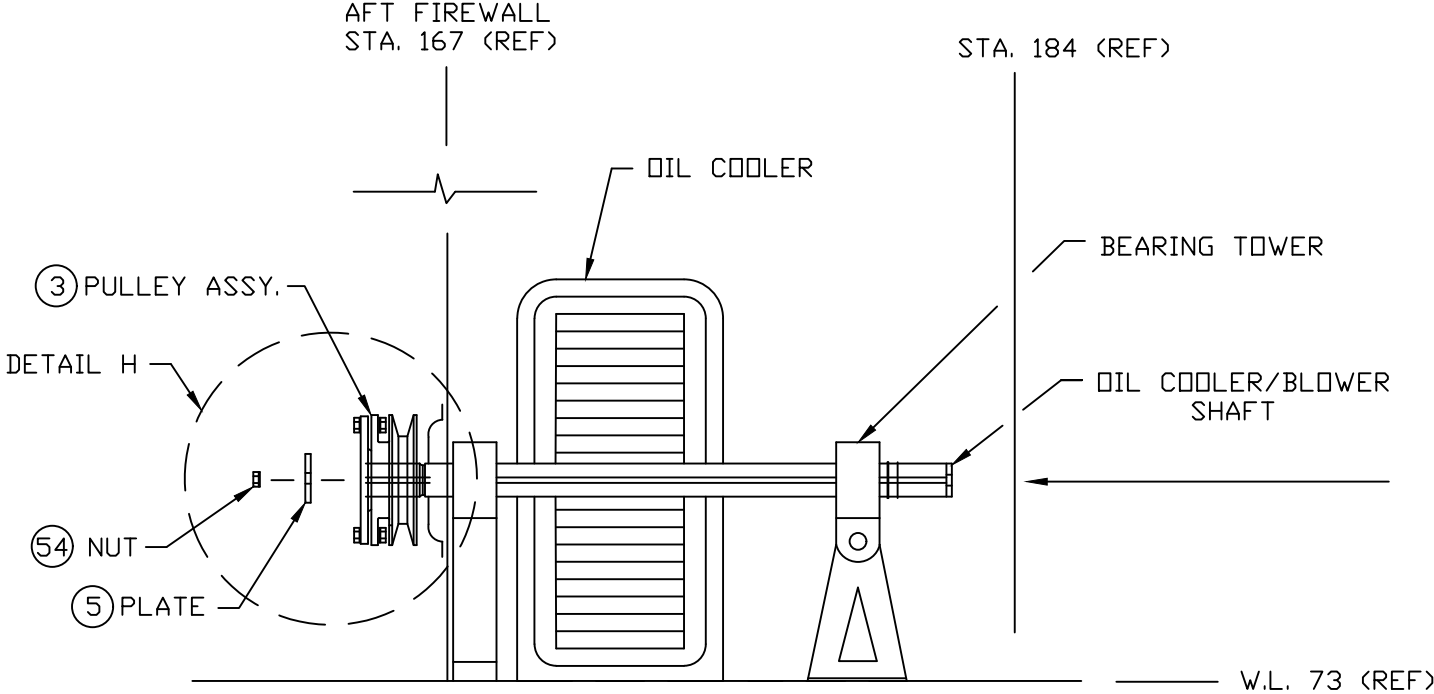


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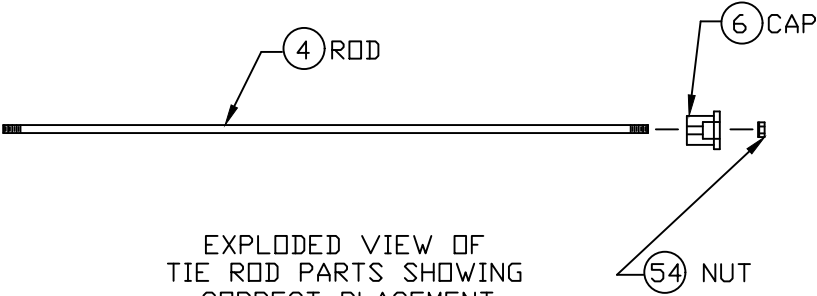
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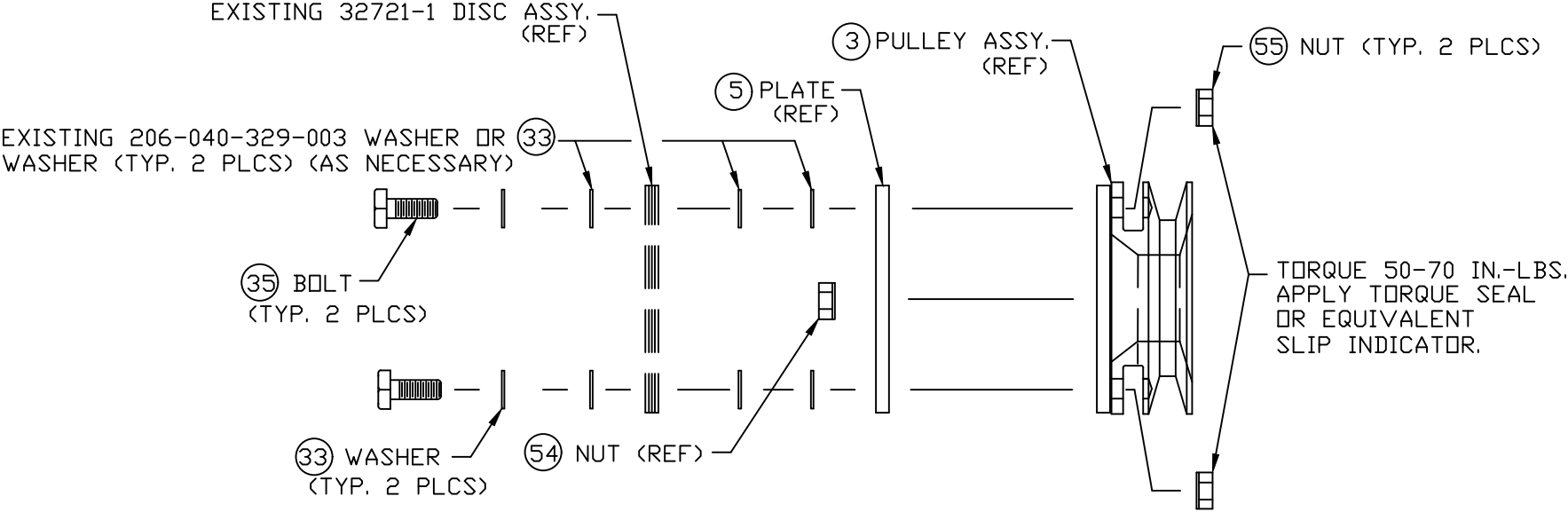
Paravion® Technology Inc.		TITLE COMPRESSOR INSTALLATION 206A,B		DRAWING NO. 206AC-310		
DIMENSIONS IN INCHES		DRAWN BY DJSH	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93	REV J
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING			ECO	
.X = ± .1		© 2020 PARAVION TECH., INC.			SHEET	
.XX = ± .05		PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			8 OF 9	
.XXX = ± .010						
ANGLES = ± 1°						



SECTION D-D SH8



TIE ROD IS ASSEMBLED INSIDE HOLLOW CORE OF OIL COOLER/BLOWER SHAFT.



DETAIL H

-3 INSTALLATION

-CONFIDENTIAL INFORMATION-
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PROTO
N/C

Paravion® Inc. Technology		TITLE COMPRESSOR INSTALLATION 206A,B		DRAWING NO. 206AC-310	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV J	ECO
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 9 OF 9	

Bill of Materials

*206AC-310-1, REV. J

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-310-1, REV. J	COMPRESSOR INST'N	1	KIT
1	206AC-3000-1	MOUNTING BRACKET	1	EA.
2	206AC-3005-2	SPACER	4	EA.
3	206AC-3010-2	PULLY ASSY.	1	EA.
4	206AC-3012-10	TIE ROD	1	EA.
5	206AC-3012-11	PLATE	1	EA.
6	206AC-3012-12	CAP	1	EA.
7	206AC-3016-1	BELT GUARD	1	EA.
9	206AC-3510-1	SUPPORT	1	EA.
10	206AC-3512-1	SUPPORT ANGLE	1	EA.
11	206AC-3514-1	DOUBLER	1	EA.
14	206AC-3526-1	TENSIONER	1	EA.
15	206AC-3610-1	PLACARD	1	EA.
16	13100000-2	CLIP NUT	4	EA.
17	AN316-4R	NUT (ALT: AN316-4)	2	EA.
18	AN3-5A	BOLT	4	EA.
19	AN6-12A	BOLT	2	EA.
21	AN6H-5A	BOLT	2	EA.
22	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
23	CR3553-4-03	RIVET (ALT: CR3553-4-3)	21	EA.
24	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
26	MS21042L3	NUT	5	EA.
27	MS21042L4	NUT	1	EA.
28	MS21042L6	NUT	2	EA.
29	MS27039-1-15	BOLT	4	EA.
30	MS35207-261	SCREW	5	EA.
31	NAS1149F0332P	WASHER	13	EA.
32	NAS1149F0432P	WASHER	1	EA.
33	NAS1149F0463P	WASHER	4	EA.
34	NAS1149F0632P	WASHER	12	EA.
35	NAS1304-10	BOLT	2	EA.

Bill of Materials

*206AC-310-1, REV. J

ITEM #	P/N	DESCRIPTION	QTY	TYP
36	MS35489-1	GROMMET	1	EA.
44	407AC-3110-1	COMPRESSOR ASSY.	1	EA.
48	206AC-3512-3	SHIM	1	EA.
49	206AC-3525-1	RESTRAINT	1	EA.
50	206AC-3525-2	RESTRAINT	1	EA.
51	AN6H-10A	BOLT	2	EA.
52	206AC-3110-1	COMPRESSOR ASSY.	1	EA.
53	ES10600-1	BELT	1	EA.
54	NAS9926-3L	NUT	2	EA.
55	90-132L4	NUT	2	EA.

Bill of Materials

*206AC-310-2, REV. J

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-310-2, REV. J	COMPRESSOR INST'N	1	KIT
1	206AC-3000-2	MOUNTING BRACKET	1	EA.
2	206AC-3005-2	SPACER	4	EA.
3	206AC-3010-2	PULLY ASSY.	1	EA.
4	206AC-3012-10	TIE ROD	1	EA.
5	206AC-3012-11	PLATE	1	EA.
6	206AC-3012-12	CAP	1	EA.
7	206AC-3016-1	BELT GUARD	1	EA.
8	407AC-3110-1	COMPRESSOR ASSY.	1	EA.
9	206AC-3510-1	SUPPORT	1	EA.
10	206AC-3512-1	SUPPORT ANGLE	1	EA.
11	206AC-3514-1	DOUBLER	1	EA.
12	206AC-3525-3	RESTRAINT	1	EA.
13	206AC-3525-4	RESTRAINT	1	EA.
14	206AC-3526-1	TENSIONER	1	EA.
15	206AC-3610-1	PLACARD	1	EA.
16	13100000-2	CLIP NUT	4	EA.
17	AN316-4R	NUT (ALT: AN316-4)	2	EA.
18	AN3-5A	BOLT	4	EA.
19	AN6-12A	BOLT	2	EA.
20	AN6H-7A	BOLT	2	EA.
21	AN6H-5A	BOLT	2	EA.
22	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
23	CR3553-4-03	RIVET (ALT: CR3553-4-3)	21	EA.
24	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
25	ES10600-3	BELT	1	EA.
26	MS21042L3	NUT	5	EA.
27	MS21042L4	NUT	1	EA.
28	MS21042L6	NUT	2	EA.
29	MS27039-1-15	BOLT	4	EA.
30	MS35207-261	SCREW	5	EA.

Bill of Materials

*206AC-310-2, REV. J

ITEM #	P/N	DESCRIPTION	QTY	TYP
31	NAS1149F0332P	WASHER	13	EA.
32	NAS1149F0432P	WASHER	1	EA.
33	NAS1149F0463P	WASHER	4	EA.
34	NAS1149F0632P	WASHER	12	EA.
35	NAS1304-10	BOLT	2	EA.
36	MS35489-1	GROMMET	1	EA.
48	206AC-3512-3	SHIM	1	EA.
54	NAS9926-3L	NUT	2	EA.
55	90-132L4	NUT	2	EA.

Bill of Materials

*206AC-310-3, REV. J

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-310-3, REV. J	COMPRESSOR INST'N	1	KIT
2	206AC-3005-2	SPACER	4	EA.
3	206AC-3010-2	PULLY ASSY.	1	EA.
4	206AC-3012-10	TIE ROD	1	EA.
5	206AC-3012-11	PLATE	1	EA.
6	206AC-3012-12	CAP	1	EA.
7	206AC-3016-1	BELT GUARD	1	EA.
8	407AC-3110-1	COMPRESSOR ASSY.	1	EA.
9	206AC-3510-1	SUPPORT	1	EA.
10	206AC-3512-1	SUPPORT ANGLE	1	EA.
11	206AC-3514-1	DOUBLER	1	EA.
15	206AC-3610-1	PLACARD	1	EA.
16	13100000-2	CLIP NUT	4	EA.
17	AN316-4R	NUT (ALT: AN316-4)	2	EA.
18	AN3-5A	BOLT	4	EA.
21	AN6H-5A	BOLT	2	EA.
22	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
23	CR3553-4-03	RIVET (ALT: CR3553-4-3)	21	EA.
24	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
25	ES10600-3	BELT	1	EA.
26	MS21042L3	NUT	5	EA.
27	MS21042L4	NUT	1	EA.
28	MS21042L6	NUT	2	EA.
29	MS27039-1-15	SCREW	4	EA.
30	MS35207-261	SCREW	5	EA.
31	NAS1149F0332P	WASHER	13	EA.
32	NAS1149F0432P	WASHER	1	EA.
33	NAS1149F0463P	WASHER	4	EA.
34	NAS1149F0632P	WASHER	12	EA.
35	NAS1304-10	BOLT	2	EA.
36	MS35489-1	GROMMET	1	EA.

Bill of Materials

*206AC-310-3, REV. J

ITEM #	P/N	DESCRIPTION	QTY	TYP
39	206AC-3020-1	MOUNTING BRACKET ASSEMBLY	1	EA.
40	206AC-3525-5	RESTRAINT	1	EA.
41	206AC-3525-6	RESTRAINT	1	EA.
42	206AC-3526-2	TENSIONER	1	EA.
43	206AC-3527-1	SPACER	1	EA.
45	AN6H-7A	BOLT	2	EA.
46	AN6-11A	BOLT	1	EA.
47	AN6-16A	BOLT	1	EA.
48	206AC-3512-3	SHIM	1	EA.
54	NAS9926-3L	NUT	2	EA.
55	90-132L4	NUT	2	EA.